












KUBOTA Group Overseas Production Sites, Results for FY2023 (North America)

*CO₂ emissions from energy sources.









		Kubota Manufacturing of America Corporation	Kubota Industrial Equipment Corporation	Kubota Materials Canada Corporation	Great Plains Manufacturing, Inc. Salina Plants	Ellsworth Tillage Implement Plant
Address		2715 Ramsey Road, Gainesville, Georgia, 30501 USA	1001 McClure Industrial Drive Jefferson Georgia, 30549 USA	25 Commerce Road, Orillia, Ontario, Canada	601 Idlewilde, Salina, Kansas 67401, USA	910 E. 8th St., Ellsworth, Kansas 67439, USA
Site area		948,000 m ²	360,170 m ²	192,000 m ²	60,758 m ²	12,077 m ²
Site Overview		Development and manufacturing of small-sized Tractors, Turf equipment and RTVs	Development and manufacturing of Tractors, SSL and Implements	Manufacturing and sales of Steel Casting products, TXAX (brake pad materials)	Manufacturing of Seeding and Soil Management equipment, including Grain Drills, Planters, Soil Rakes, Soil Pulverizers, Hay Rakes, Trenchers and Tillage equipment. Began producing Buckets and other CE/Land Pride attachments in 2016.	Manufacturing of Turbo-Maxes®, Turbo-Tills®, Turbo-Choppers®, and Turbo-Chisels®. Also produce various pieces of Land Pride and CE equipment.
Main Products		 <p>Utility vehicles Lawn mowers</p>	 <p>Compact tractor Loaders</p>	 <p>Cracking Tubes TXAX</p>	 <p>Box Drill</p>	 <p>Vertical Tillage</p>
INPUT						
Used amount of energy	Crude oil equivalent KL	15,301	9,536	5,526	5,424	1,145
Used amount of water	thousand m ³	102	58	51	11	1.4
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	25,904	14,988	6,393	10,859	2,302
Water discharge	thousand m ³	95	58	51	11	1.4
Waste discharge	Metric ton	3,929	726	2,939	496	93
Recycling ratio	%	82.4	91.1	94.5	93.9	97.9
VOC emissions	Metric ton	0	0.1	0	0	0

		Great Plains Manufacturing, Inc. Tipton Tillage Implement Plant	Abilene Manufacturing Plant	Abilene West Manufacturing Plant	Kipp Manufacturing Plant	Lucas Manufacturing Plant
Address		607 Main St., Tipton, Kansas 67485, USA	1100 NW 8th, Abilene, Kansas 67410, USA	2150 NW 8th, Abilene, Kansas 67410, USA	244 N. Hugh, Kipp, Kansas 67401, USA	240 S. Greeley, Lucas, Kansas 67648, USA
Site area		7,525 m ²	17,745 m ²	32,516 m ²	3,159 m ²	10,312 m ²
Site Overview		Manufacturing of Field Cultivators, Disc-O-Vators®, Ultra-Tills®, Plains Plows, Seedbed Conditioners, and Tillage Attachments. Also produce various pieces of Land Pride equipment.	Manufacturing of All-Flex Mowers, Zero Turn Mowers, Flail Mowers, Grooming Mowers, Single Spindle Rotary Cutters, etc.	Manufacturing of SCL, SCL attachments, Post Hole Diggers, Skid Steer Grapples, Skid Steer Cutters, and other attachments.	Manufacturing of Rear Blades, Food Plot Seeders, Box Scrapers, Disc Harrows, Grading Scrapers, Landscape Rakes, etc.	Manufacturing of Rotary Cutters, Parallel Arm Rotary Cutters, Primary Seeders, Drag Scrapers, etc.
Main Products		 <p>VERSATILE SECONDARY TILLAGE IMPLEMENT</p>	 <p>Cutters</p>	 <p>Skid Steer Loader</p>	 <p>Box Blades</p>	 <p>Rotary Cutters</p>
INPUT						
Used amount of energy	Crude oil equivalent KL	159	2,027	2,177	544	1,269
Used amount of water	thousand m ³	0.3	4.4	1.5	1.0	1.4
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	345	4,063	4,358	1,178	2,551
Water discharge	thousand m ³	0.3	2.0	1.5	1.0	1.4
Waste discharge	Metric ton	45	241	272	110	115
Recycling ratio	%	78.1	92.1	92.7	50.1	96.5
VOC emissions	Metric ton	0	0	0	0	0









		Great Plains Manufacturing, Inc. CE Plants
Address		3861 S 9th Street, Salina, Kansas 67401, USA
Site area		69,684 m ²
Site Overview		Manufacturing of SVL-65 Compact Track Loaders.
Main Products		 <p>Track loader</p>
INPUT		
Used amount of energy	Crude oil equivalent KL	2,180
Used amount of water	thousand m ³	2.2
OUTPUT		
CO₂ emissions *	ton-CO ₂ e	4,396
Water discharge	thousand m ³	0.6
Waste discharge	Metric ton	281
Recycling ratio	%	97.1
VOC emissions	Metric ton	0

KUBOTA Group Overseas Production Sites, Results for FY2023 (Europe)






*CO₂ emissions from energy sources.

	Kubota Baumaschinen GmbH	Kubota Farm Machinery Europe S.A.S.	Kverneland Group Operations Norway AS (Klepp)	Soest GmbH	Nieuw-Vennep B.V.
Address	Steinhauser Strasse 100 66482 Zweibrücken, Germany	Route de Socx 59380 Bierne, France	Plogfabrikkvegen 1 . NO-4353 Klepp stasjon, Norway	Coesterweg 42 59494 Soest, Germany	Hoofdweg 1278, 2153LR Nieuw Vennep, Netherlands
Site area	79,200 m ²	115,000 m ²	72,000 m ²	70,000 m ²	146,426 m ²
Site Overview	Manufacturing and sales of Construction Machinery	Manufacturing of Tractors	Manufacturing of Ploughs, Cultivators, etc.	Manufacturing of Seed Drills, Precision Drills, Power Harrows, Seeding Combinations, etc.	Manufacturing of Field Sprayers, Fertilizer Spreaders
Main Products	 Mini Excavator  Wheeled Loaders	 Tractor	 Reversible Semi-Mounted Ploughs	 Pneumatic Seed Drills  Pneumatic Precision Drills	 Fertilizer Spreaders  Filed Sprayers

INPUT						
Used amount of energy	Crude oil equivalent KL	1,811	670	8,348	1,531	1,296
Used amount of water	thousand m ³	10	4.3	24	3.3	23
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	3,433	682	4,115	2,935	2,396
Water discharge	thousand m ³	10	4.3	15	3	10
Waste discharge	Metric ton	1,108	1,128	580	523	1,044
Recycling ratio	%	94.1	96.8	100	89.1	86.5
VOC emissions	Metric ton	0.4	0	17	0	0

	Kverneland Group Kerteminde AS	Les Landes-Genusson	Ravenna S.r.l.	Lipetsk	ROC S.r.l
Address	Taarup Strandvej 25, 5300 Kerteminde, Denmark	9 rue du Poitou 85130 Les Landes Génusson, France	Via A. De Gasperi 34, 48026 Russi (RA), Italy	398048, Россия, Липецк, ул. Задорожная, 24, Russia	Via delle Industrie, 2 - 47824 Poggio Torriana (RN), Italy
Site area	50,000 m ²	13,500 m ²	30,000 m ²	9,953 m ²	28,733 m ²
Site Overview	Manufacturing of Mowers, Bale Choppers, Rakes & Tedders	Manufacturing of Cultivators, Harrows, Subsoilers, etc.	Manufacturing of Round Balers, Bale Wrapper Combinations, Bale Wrappers Choppers and Rotary Tillers.	Manufacturing of Cultivators, Pneumatic Seeders, Arable and Seeding equipment and Plows	Manufacturing of Merger
Main Products	 Mowers	 Cultivators  Compact disc harrows	 Round Balers  Bale Wrappers	 Subsoiler  Seed drill	 Mergers











INPUT						
Used amount of energy	Crude oil equivalent KL	2,187	446	905	9.2	133
Used amount of water	thousand m ³	36	0.8	10	0.3	0.6
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	2,815	477	1,486	36	193
Water discharge	thousand m ³	36	0.8	10	0.3	0.6
Waste discharge	Metric ton	267	112	269	3.7	89
Recycling ratio	%	97.0	96.9	77.1	100.0	35.7
VOC emissions	Metric ton	0	0	4.4	0	0



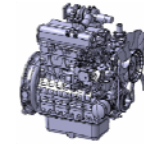
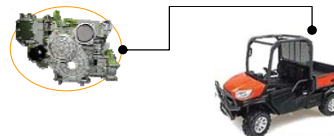




	Kverneland Group Les Landes-Genusson - Site of Arcy-Sur-Cure	Pulverizadores Fede, S.L.U.	Kubota Gianni Ferrari S.R.L.	Kubota Brabender Technologie GmbH	Escorts Kubota Limited Poland-FTES
Address	2 Avenue de la gare. FR 89270 Arcy-Sur-Cure, France	Polígono industrial Castilla, vial 3, parcela 61G - 61F, 46380 Cheste, Valencia, Spain	Via Vespucci, 53, 42046 Reggiolo (RE) Italy	Kulturstrasse 49, 47055 Duisburg, Germany	UL, Prezemyslowa 11 11-700 Mragowo, Poland
Site area	1,600m ²	6,000 m ²	11,350 m ²	6,000 m ²	286 m ²
Site Overview	Manufacturing of weeding implements for agricultural machines	Manufacturing of Sprayers for specialty crops and development of solutions for the digitization of work in the field.	Manufacturing of Lawn Mowers, Sweepers, Leaf Vac, Flail Mowers, Lawn Aerators, Snow Throwers and Snow Blades	Manufacturing and sales of Gravimetric Feeders	Assembly of Tractors
Main Products	 Inter-Row Cultivator mounted	 Specialty crops sprayer	 multi-function work machine	 Gravimetric Feeder	 Tractor









INPUT						
Used amount of energy	Crude oil equivalent KL	4.2	16	195	145	65
Used amount of water	thousand m ³	0.2	1.0	0.4	1.3	0.6
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	16	56	414	180	234
Water discharge	thousand m ³	0.2	1.0	0.1	1.3	0.6
Waste discharge	Metric ton	9.2	2.6	3	64	0
Recycling ratio	%	100	100	100	100	100
VOC emissions	Metric ton	0	0	0	0	0

KUBOTA Group Overseas Production Sites, Results for FY2023 (Asia-1)





*CO₂ emissions from energy sources.

	Kubota Agricultural Machinery (SUZHOU) Co.,Ltd.	Kubota Construction Machinery (Wuxi) Co.,Ltd.	Kubota Engine (WUXI) Co.,Ltd.	SIAM Kubota Corporation (Headquarter)	SIAM Kubota Corporation (Amata City Plant)	
Address	江苏省苏州市苏州工业园区 苏虹东路77号, China	江苏省无锡市新区 新友南路1号, China	江苏省无锡市新区 新華路20号, China	101/19-24 Moo 20, Khlongnueng, Khlongluang, Pathumthani, Thailand	Amata City Industrial Estate 700/867 Moo 3, T.Nonggaka, A.Panthong, Chonburi 20160, Thailand	
Site area	126,900 m ²	140,000 m ²	127,248 m ²	80,000 m ²	323,200 m ²	
Site Overview	Manufacturing and sales of Combine Harvesters and other agricultural machinery	Manufacturing of Construction Machinery	Manufacturing of Vertical Diesel Engines	Manufacturing and sales of Diesel Engine, Power Tiller & PEM, Horizontal Diesel Engines and sales of Tractors, Combine Harvesters and Construction Machinery	Manufacturing and sales of Tractors, Combine Harvesters and Rotary	
Main Products	  Combine harvester Tractor	  Mini Excavator Excavator	  Diesel Engine Diesel Engine	  Diesel Engine Power Tiller	  Combine Harvester Tractor	
INPUT						
Used amount of energy	Crude oil equivalent KL	7,642	1,281	892	1,251	3,501
Used amount of water	thousand m ³	72	12	9	27	134
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	17,802	3,182	2,167	2,464	7,398
Water discharge	thousand m ³	58	3.5	0.4	14	108
Waste discharge	Metric ton	590	97	210	328	731
Recycling ratio	%	94	95	100	100	100
VOC emissions	Metric ton	0.3	2.1	0.1	12	46

	SIAM Kubota Metal Technology	Kubota Engine (Thailand)	Kubota Precision Machinery (Thailand)	P.T.Kubota Indonesia	Kubota Saudi Arabia Company	
Address	304 Industrial Park 2, 359 Moo 3 Khao Hinson, Phanom Sarakham, Chachoengsao, Thailand	No.360 Moo 3, T.Khao Hinson, A.Phanomsarakarm, Chachoengsao, 24120 Thailand	219/24 Moo 6 , Pinthong 3 Industrial Estate,T.Bowin A.Srirasha Chonburi, Thailand	Taman Industri Bukit Semarang Baru(BSB) Blok D.1 Kav.8, Kel. Jatibarang – Kec. Mijen – Kota Semarang, Indonesia	P.O.Box..68638–Dammam.31537, Dammam Second Industrial, Kingdom of Saudi Arabia	
Site area	189,096 m ²	75,856 m ²	35,000 m ²	73,992 m ²	25,500 m ²	
Site Overview	Manufacturing of Casting components for engines and tractors	Manufacture of Diesel Engine and Machinery parts	Manufacturing of Transmission Assembly and Hydraulic Component for agricultural tractors	Manufacturing of Internal Combustion Engine (Diesel and Gasoline Engine) and components	Manufacturing and sales of Steel Casting products, sales of Pump and Valve, and Valve Maintenance business	
Main Products	  Casting component	 Diesel engines	 Transmission	  Horizontal Diesel Engine Gasoline Engine KGZ-GZ	  Catalyst Reformer Tubes Valve Maintenance	
INPUT						
Used amount of energy	Crude oil equivalent KL	14,761	3,567	1,097	789	1,278
Used amount of water	thousand m ³	62	31	11	8.3	13
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	27,744	6,810	2,384	2,301	3,428
Water discharge	thousand m ³	0	31	9	4	11
Waste discharge	Metric ton	10,029	542	360	41	2,256
Recycling ratio	%	100	100	100	100	34
VOC emissions	Metric ton	0	3.5	0	5.6	0

	Escorts Kubota India Private Limited	Escorts Kubota Limited EAM-Plant1 Component	EAM-Plant2 Farmtrac	EAM-Plant3 Powertrac	EAM-KMC plant	
Address	18/4, Mathura Road Faridabad Haryana, India	Plot No. 18/4, Mathura Road, Faridabad-121 007, Haryana, India	Plot No. 2, Sector 13, Faridabad-121 007, Haryana, India	Plot No. 3, Sector 13, Faridabad-121 007, Haryana, India	Plot No. 15/5, Mathura Road, Faridabad-121 003, Haryana, India	
Site area	24,417 m ²	88,077 m ²	117,907 m ²	86,648 m ²	84,553 m ²	
Site Overview	Manufacturing of Tractors and shipping of component	Manufacturing of components for Tractors	Manufacturing of Tractors	Manufacturing of Tractors & Gensets Engine	Research & development for Agri-Machinery & Construction Equipment	
Main Products	  Tractor Tractor	  Cylinder Block Gear Box Housing	 Tractor	  Tractor Gensets Engine	 Proto Parts & Proto Vehicles	
INPUT						
Used amount of energy	Crude oil equivalent KL	2,000	1,452	4,251	3,686	1,227
Used amount of water	thousand m ³	39	45	123	63	26
OUTPUT						
CO₂ emissions *	ton-CO ₂ e	5,606	4,517	12,126	12,001	4,644
Water discharge	thousand m ³	42	0	87	44	0
Waste discharge	Metric ton	114	91	491	384	10
Recycling ratio	%	93	100	96	97	100
VOC emissions	Metric ton	34	0	101	98	0

KUBOTA Group Overseas Production Sites, Results for FY2023 (Asia-2)

Escorts Kubota Limited ECE Plant		RED Plant
Address	Plot No. 219, Sec - 58, Ballabgarh Distt. Faridabad, Haryana 121004, India	Plot No. 115, Sector - 24, Faridabad, Haryana 121005, India
Site area	60,705 m ²	81,270 m ²
Site Overview	Manufacturing of Construction Equipment	Manufacturing of Railway equipment & Spare parts warehouse
Main Products	  Earth Moving Equipment Road Construction Equipment	  Brake system Couplers

INPUT			
Used amount of energy	Crude oil equivalent KL	2,062	1,678
Used amount of water	thousand m ³	77	35
OUTPUT			
CO2 emissions *	ton-CO ₂ e	7,322	5,251
Water discharge	thousand m ³	16	0
Waste discharge	Metric ton	240	49
Recycling ratio	%	100	100
VOC emissions	Metric ton	102	13

*CO₂ emissions from energy sources.