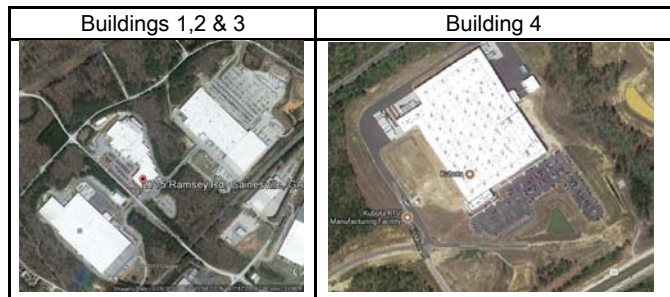


Kubota Manufacturing of America Corporation

1.Outline

Address	2715 Ramsey Road, Gainesville, GA 30501 USA
Number of employees	1773
Site area	1,347,603 m ²
Establishment day	Sep-1988
ISO14001 certification date	20-Sep-2012
Site overview	Development and manufacturing of small-sized tractors, turf equipment and RTVs



2.Products

Main products



3.Environmental policy

For Earth, For Life
Kubota

Kubota (KMA/KIE) Environmental Policy

Kubota is committed to preserving the environment. Our goal is to reduce our environmental impact by prevention of pollution resulting in clean safe communities, while producing products that meet or exceed our customers' expectations. Kubota is committed to continual improvement by implementing an environmental management system that fulfills our goal.



Kubota Manufacturing of America Corporation

4.Environmental performance data (Jan. 2018 to Dec. 2018)

Used amount of energy	Crude oil equivalent KL	17,663
Used amount of water	thousand m ³	90

CO₂ emission*	tons CO ₂ e	28,116
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*CO2 emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		Boilers		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control: m ³ N/h	Use of town gas with zero sulfur content	-	NA
NOx	Total emission control: m ³ N/h, Concentration control: ppm	-	-	NA
Particulate	Concentration control: g/m ³ N	-	-	NA

Amount of discharge water	thousand m ³	67	
Amount of pollutant in discharge water	COD	kg/year	NA
	Nitrogen	kg/year	544
	Phosphorus	kg/year	39

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	6.0 - 9.5	7.1, 8.9
	BOD	mg/L	900	375
	COD	mg/L	-	NA
	SS	mg/L	900	50

Waste discharge	tons	4,943
Recycling ratio	%	95.9%

5.Environmental Topics

In a effort to reduce the environmental impact KMA:

- > Waste Reduction: Recycles cardboard, paper, plastics. Use of returnable containers
- > Energy savings: Updates equipment to more energy efficient units. Turn off lights and equipment when not needed. Upgrade building three lights from fluorescents to LED
- > Wastewater management: Conserving water in the paint shop Building #2 by delaying overflow rinses until production line actually starts and stopping rinse overflow during break hours without compromising paint quality.
- > Received "Environmental Excellence Award" for Bldg. #4 Paint Shop Small Parts Line E-coat system.

The team of Environment and Facility groups eliminated the post rinse carry-over permeate fluid to drain down to the pit by reclaiming with off-the-shelf parts and materials very economically. It saved water use and improve the paint quality for maintaining resin level within the specifications.



LED lighting



Washer/rinses

6.Environmental Communication

- > Launched Environmental Dojo training to educate supervisors and managers who influence their people on the shop floors and the offices. The objectives are to teach environmental conservation and compliance.
- > Mobile environmental Bulletin Board posted in each building which includes four key topics; Environmental Performance Indicators, New Chemical Introduction, Environmental Incidents Flash and Promoting Poster & Slogan



Bulletin Board



Environmental Dojo



Excellence Award