

Kverneland Group Operations Norway AS

1.Outline

Address Kverneland Group Operation Norway
Orstadveien 62, 4055 Kverneland Norway

Number of employees 543

Site area 60.000m²

Establishment day 01/1879

ISO14001 certification date -



2.Products

Main products Ploughs



3.Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies

4.Environmental performance data (Jan. 2015 to Dec. 2015)

Used amount of energy	Crude oil equivalent KL	11,074
Used amount of water	thousand m ³	59

CO₂ emission*	t -CO ₂	4,932
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*CO₂ emissions from energy sources.

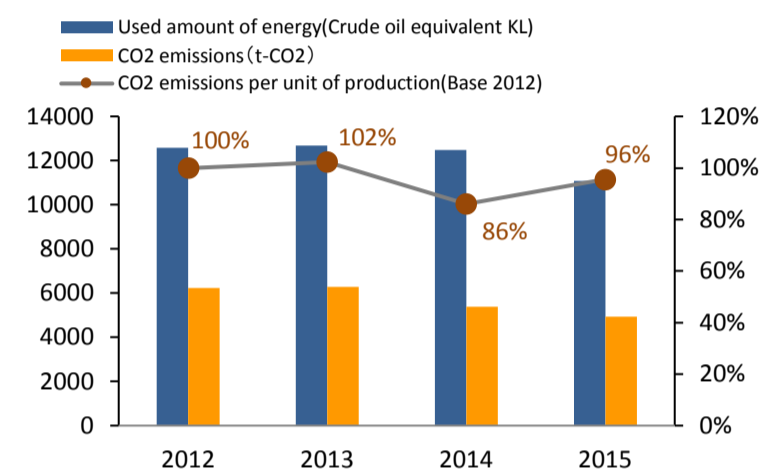
Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SO _x	Total emission control and K-value control: m ³ N/h	-	-	-
NO _x	Total emission control: m ³ N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m ³ N	-	-	-

Amount of discharge water	thousand m ³ /year	13	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

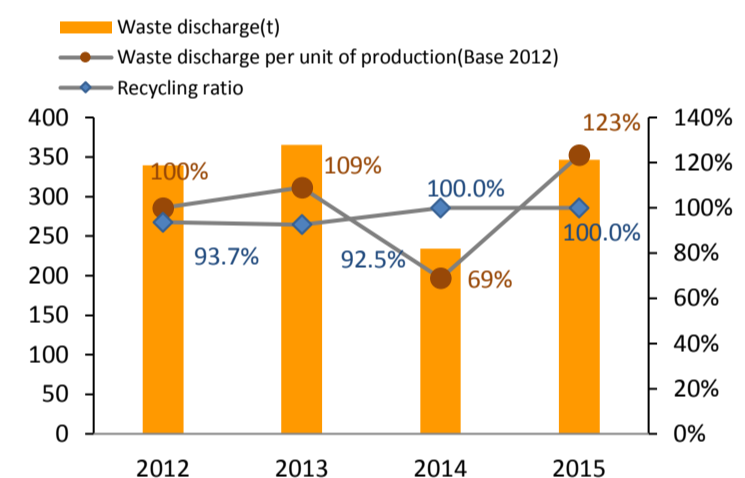
Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	6.2 ~ 9.5	7.4 ~ 8.0
	BOD	mg/L	30	13
	COD	mg/L	Not measured	-
	SS	mg/L	Not measured	-

Waste discharge	t /year	346
Recycling ratio	%	100.0%

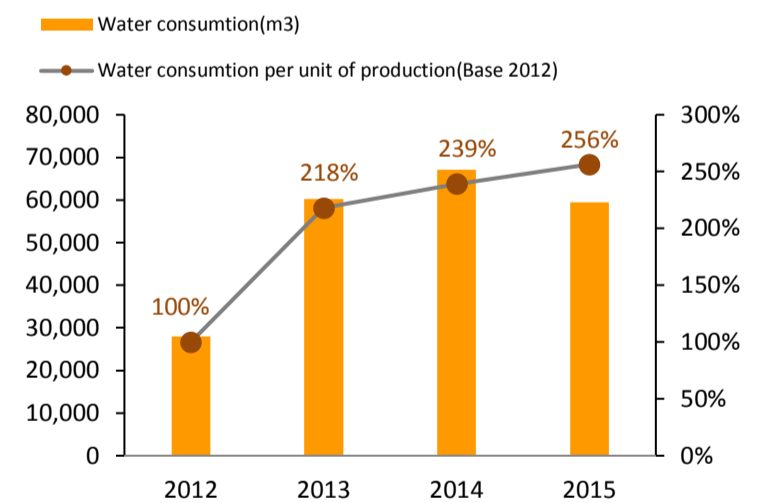
VOC emission	t /year	38
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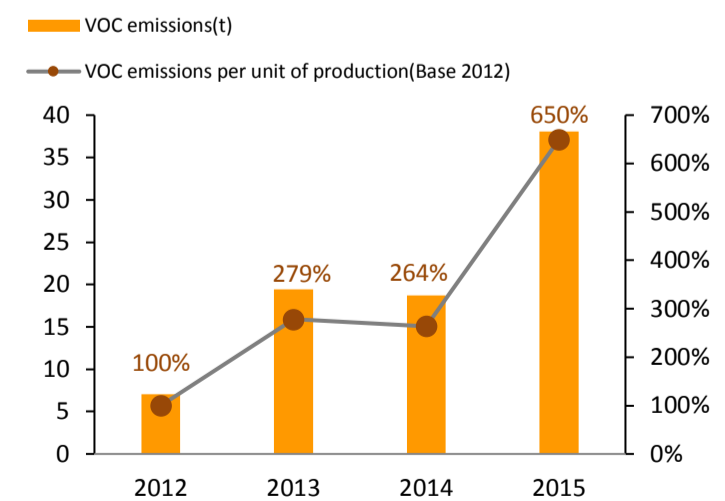
Graph.1 Energy & CO₂ emissions



Graph.2 Waste discharge & Recycling ratio



Graph.3 Water consumption



Graph.4 VOC emissions